

TITLE OF THE INVENTION

DATA PROCESSING SYSTEM, MAINTENANCE APPARATUS  
AND IMAGE PROCESSING APPARATUS

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FIELD OF THE INVENTION

The present invention relates to an image  
processing apparatus which improves data addition  
10 processing in the image processing apparatus together  
with a maintenance apparatus, and a maintenance  
apparatus as well as a data processing system.

BACKGROUND OF THE INVENTION

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Recently, image formation capabilities of an image  
forming apparatus, represented by a color printer or a  
color copying machine or the like make steady  
improvement. With the use of such image forming  
20 apparatus, it is relatively easy to form high-quality  
images. On the other hand, there have been concerns  
about employing such image forming apparatus for forging  
securities such as bank notes or the like. To cope with  
such concerns, various anti-forgery techniques have been  
25 considered.

Discussed hereinafter is a technique of adding a  
dot pattern, indicative of a machine number of an image

processing apparatus, to a color image. In order to enhance the anti-forgery effect, it is preferable to print the dot pattern regularly throughout the image. However, it is not desirable if the added anti-forgery information deteriorates the quality of the original image. Therefore, it is necessary to find a method of adding anti-forgery information while preventing image quality from being deteriorated. For instance, there is a method of adding AddOn data only on a yellow-printed surface. The AddOn is a type of anti-forgery information, which is a dot pattern added for the anti-forgery purpose.

However, the aforementioned technique does not consider individual differences among image forming apparatuses or exhaustion and deterioration of the apparatus due to usage. Generally, the longer an apparatus is used, the more the apparatus is exhausted or deteriorated. Therefore, the judgment level of AddOn largely depends upon individual differences among apparatuses. For instance, assuming that the AddOn addition level is uniform for all image forming apparatuses, the AddOn is printed too dark by one apparatus and too light by another apparatus. In other words, setting a most appropriate addition level depending upon individual differences among apparatuses has been a problem to be solved.

The applicant of the present invention has filed a

technique used in an image processing apparatus having  
an environment sensor, for controlling an addition level  
depending on a state detected by the environment sensor.  
However, even though the environment sensor can predict  
5 an anti-forgery information addition level, since the  
environment sensor does not detect the information  
addition level on the print medium (paper or the like)  
on which an image is formed by an image forming  
apparatus, the addition level is not necessarily most  
10 appropriate.

Furthermore, enough consideration has not been  
given on the management method of whether or not an  
image processing apparatus appropriately employs the  
AddOn function including the above-discussed appropriate  
15 addition-level setting, thus it is susceptible to  
improvement. Moreover, sufficient deliberation has not  
been made on a method of adding new addition information  
in addition to predetermined AddOn addition information.

## 20 SUMMARY OF THE INVENTION

The present invention has been proposed to solve  
the conventional problems, and has as its object to  
provide an image processing apparatus, an image  
25 processing method, and a storage medium, which enable  
improvement of data addition processing that is visually  
inconspicuous, in the image processing apparatus

together with a maintenance apparatus.

Furthermore, an object of the present invention is to provide a method of setting a most appropriate anti-forgery information addition level in accordance with individual differences among apparatuses, an image processing apparatus utilizing the setting method, a maintenance apparatus, and a data processing system. More specifically, the present invention provides an image processing apparatus setting method of setting an anti-forgery information addition level for an image processing apparatus forming an image inclusive of anti-forgery information, comprising the steps of: checking an image processing capability of the image processing apparatus or an exhaustion level of an image processing function; determining an anti-forgery information addition level appropriate for the image processing apparatus based on a checking result obtained at said checking step; and setting the addition level, determined at said determination step, to the image processing apparatus.

It is another object of the present invention to provide a data processing system including an image processing apparatus for processing an image and a maintenance apparatus for setting a processing function of said image processing apparatus, said maintenance apparatus connected with said image processing apparatus through a network, wherein said maintenance apparatus

determines an anti-forgery information addition level in accordance with an image processing capability of said image processing apparatus or an exhaustion level of the image processing function, and said image processing  
5 apparatus adds anti-forgery information to an inputted image at said addition level.

According to the present invention, the foregoing object is attained by providing a data processing system including an image processing apparatus for processing  
10 an image and a maintenance apparatus for setting a processing function of said image processing apparatus, said maintenance apparatus connected with said image processing apparatus through a network, wherein said image processing apparatus comprises: image forming  
15 means for forming an image to which anti-forgery information is added at a predetermined addition level; reading means for reading the image formed by said image forming means; and transmission means for transmitting the image, read by said reading means, to said  
20 maintenance apparatus through the network, and said maintenance apparatus comprises: reception means for receiving the image, inclusive of the anti-forgery information, transmitted by said transmission means of said image processing apparatus; and setting means for  
25 determining an addition level appropriate for said image processing apparatus based on the image received by said reception means, and setting the determined addition

level to said image processing apparatus, wherein said image forming means adds anti-forgery information to the image at the addition level set by said setting means.

According to the present invention, the foregoing  
5 object is attained by providing a data processing system including an image processing apparatus for processing an image and a maintenance apparatus for setting a processing function of said image processing apparatus, said maintenance apparatus connected with said image  
10 processing apparatus through a network, wherein said image processing apparatus comprises: image forming means for forming an image, inclusive of anti-forgery information in a plurality of addition levels; reading means for reading the image formed by said image forming  
15 means; and transmission means for transmitting the image, read by said reading means, to said maintenance apparatus through the network, and said maintenance apparatus comprises: reception means for receiving the image inclusive of the anti-forgery information,  
20 transmitted by said transmission means of said image processing apparatus; and setting means for selecting an addition level appropriate for said image processing apparatus from the plurality of addition levels based on the image received by said reception means, and setting  
25 the selected addition level to said image processing apparatus, wherein said image forming means adds anti-forgery information to a next input image at the

addition level set by said setting means.

Other features and advantages of the present invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures thereof.

#### BRIEF DESCRIPTION OF THE DRAWINGS

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The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

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Fig. 1 is an exemplary diagram showing a system structure according to an embodiment of the present invention;

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Fig. 2 is a cross section of an image forming apparatus according to an embodiment of the present invention;

Fig. 3 is an exemplary diagram showing an image signal processing circuit according an embodiment of the present invention;

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Fig. 4 is a conceptual view of exemplary AddOn according to an embodiment of the present invention;

Fig. 5 is an exemplary flowchart according to an

embodiment of the present invention;

Fig. 6 is a view showing an exemplary storage of the image forming apparatus according to an embodiment of the present invention;

5 Fig. 7 is a view showing an exemplary storage of a maintenance apparatus according to an embodiment of the present invention;

Fig. 8 is a view showing an exemplary test pattern according to an embodiment of the present invention;

10 Fig. 9 is a view showing an exemplary arrangement of a test pattern according to an embodiment of the present invention;

Fig. 10 is a view showing an exemplary arrangement of a test pattern according to an embodiment of the present invention;

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Fig. 11 is an exemplary flowchart according to an embodiment of the present invention; and

Fig. 12 is an exemplary flowchart according to an embodiment of the present invention.

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#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Preferred embodiments of the present invention will now be described in detail in accordance with the accompanying drawings. The embodiments are provided for

25 the purpose to allow those who are skilled in the art to easily practice the present invention. Therefore, the



following embodiments are not intended to limit the scope of the claimed invention.

[First Embodiment]

5           The first embodiment is provided for setting an addition level of visually inconspicuous anti-forgery information (AddOn) in an image processing apparatus, such as an image forming apparatus or the like, while taking individual differences of the apparatuses into  
10       consideration. Herein, the individual differences mean image processing capabilities of each apparatus or exhaustion levels of image processing functions.

          Fig. 1 shows a brief structure of a data processing system according to the first embodiment. An  
15       image forming apparatus 100 is an apparatus for forming an image, such as a copying machine. Each image forming apparatus 100 is connected to a network (NW) 110. The image forming apparatus 100 includes: a communication interface (IF) 101 for communicating through the  
20       network, a control device 102 for executing various functions, an output device 103 for forming and outputting an image, a reader 104 for reading an image, and a storage device 105 for storing various data. Therefore, the output device 103 serves as image forming  
25       means; the reader 104 serves as image reading means; and the communication IF 101 serves as transmission means for transmitting an image, read by the reader 104, to a

maintenance apparatus 120. Furthermore, the storage  
device 105 serves as addition-level storage means for  
storing an addition level set by the maintenance  
apparatus 120, test pattern storage means for storing a  
5 test pattern, and anti-forgery information storage means  
for storing anti-forgery information. Note in a case  
where the storage device 105 stores a plurality of anti-  
forgery information, the control device 102 serves as  
selection means for selecting one from the plurality of  
10 anti-forgery information.

Furthermore, the maintenance apparatus 120 for  
maintaining the image forming apparatuses 100 is  
connected to the network 110 (intranet, Internet or the  
like). Note that the maintenance apparatus is often  
15 placed in a service center. The maintenance apparatus  
120 includes: a communication interface (IF) 121 for  
communicating through the network, a control device 122  
for executing various functions, and a storage device  
125 for storing various data. Herein, the communication  
20 IF 121 serves as reception means for receiving an image  
including anti-forgery information transmitted by the  
communication IF 101 of the image forming apparatus 100.  
Furthermore, the control device 122 serves as  
determination means for determining an addition level  
25 appropriate for the image forming apparatus 100 based on  
the image transmitted by the communication IF 101, and  
setting means for setting the determined addition level

to the image forming apparatus 100. Note that the communication IF 121 also serves as transmission means for transmitting the addition level, determined by the determination means, to the image forming apparatus 100.

5 Furthermore, the storage device 125 serves as storage means for storing reference data used in determination of the addition level.

The construction of the image forming apparatus 100 is described in detail with reference to Figs. 2 and  
10 3. For the purpose of explanatory convenience, the description is provided on a case where the image forming apparatus is an electrophotographic digital copying machine. Fig. 2 is a brief cross section of the image forming apparatus. Fig. 3 is a block diagram of  
15 the image forming apparatus. The structure of the image forming apparatus and image forming steps are described in detail hereinafter with reference to the drawings.

Referring to Fig. 2, when a copy key (not shown) is depressed, an exposure lamp 32 in the reader unit  
20 exposes light and scans an original document 30 placed on an original document placement glass 31. The reflected optical image of the original document 30 is condensed to a full-color sensor 34, such as a CCD or the like. The full-color sensor 34 separates the  
25 original document 30 into a large number of pixels, and generates a photoelectric conversion signal corresponding to density of each pixel. In the foregoing

manner, color-separated image signals of the original document 30 are obtained.

Referring to Fig. 2, the image signal outputted by the full-color sensor 34 is inputted to an analog signal processor 201. The analog signal processor 201 adjusts gains and offsets of the image signal. Next, an A/D converter 202 converts the image signal to, for instance, R, G and B digital signals each having 8 bits (0 to 255 levels: 256 tones), for each color component.

10 A shading correction unit 203 performs processing for eliminating unevenness caused by uneven sensitivity of each of the sensor cells arranged in line in the CCD. More specifically, a signal obtained by reading a reference white plate for each color component is used

15 to optimize a gain for each of the CCD sensor cells. This is so-called shading correction.

A line delay unit 204 corrects a spatial offset included in the image signal, outputted by the shading correction unit 203. The spatial offset is generated

20 because line sensors of the full-color sensor 34 are arranged apart from one another by a predetermined distance in the sub-scanning direction. More specifically, with the B component signal as a basis, each of the R and G component signals is delayed by line

25 in the sub-scanning direction, thereby synchronizing the phase of the three color component signals.

An input masking unit 205 converts the color space

of the image signal, outputted by the line delay unit 204, to NTSC standard color space by matrix operation shown in equation (1). In other words, the color space of each color component signal, outputted by the full-  
 5 color sensor 34, which is determined by a spectral characteristic of a filter for each color component, is converted to the NTSC standard color space.

$$\begin{bmatrix} Ro \\ Go \\ Bo \end{bmatrix} = \begin{bmatrix} a11 & a12 & a13 \\ a21 & a22 & a23 \\ a31 & a32 & a33 \end{bmatrix} \begin{bmatrix} Ri \\ Gi \\ Bi \end{bmatrix} \quad \dots(1)$$

10 where Ro, Go, Bo are output image signals and Ri, Gi, Bi are input image signals.

Original color image data, displayed on a CRT display of a computer, is inputted from an external  
 15 input 213 as an image signal. An LOG converter 206, constructed with a look-up table (LUT) stored in, e.g., ROM or the like, converts R, G, and B luminance signals, outputted by the input masking unit 205, to C, M, and Y density signals. The line delay memory 207 delays the  
 20 image signal outputted by the LOG converter 206 for a period (line delay period), during which a black letter determination unit (not shown) generates control signals UCR, FILTER, SEN and so forth based on the output of the input masking unit 205.

25 A masking/UCR unit 208 extracts a black component

signal K from the image signal, outputted by the line  
delay memory 207, performs matrix operation on Y, M, C,  
and K image signals for correcting color turbidity of a  
color material in the printer unit B, and outputs a  
5 color component image signal having, e.g., 8 bits, in  
order of Y, M, C and K for each reading operation of the  
reader unit A.

If necessary, a  $\gamma$  correction unit may be provided.  
The  $\gamma$  correction unit performs density correction on the  
10 image signal, outputted by the masking/UCR unit 208, for  
correcting the image signal to have an ideal tone  
characteristic of the printer unit. An output filter  
(spatial filter processing unit) 210 performs edge  
stress processing or smoothing processing on the image  
15 signal outputted by the  $\gamma$  correction unit.

An AddOn unit 220 supplies given information to  
the image signal to form a pattern for anti-forgery  
tracking purpose.

The LUT 211, constructed with RAM or the like, is  
20 provided for matching the density of the output image  
with the density of the original image.

A pulse-width modulator (PWM) 212 outputs a pulse  
signal having a pulse width corresponding to the level  
of an inputted image signal. The pulse signal is  
25 inputted to the laser driver 41 which drives a laser  
beam source 42.

Laser beam K emitted by a semiconductor laser is

swept by a rotational polygon mirror 3a, and a spot image is formed on a photosensitive drum 1 by a lens 3b such as a f/θ lens or the like and a fixed mirror 3c which directs laser beam E to the photosensitive drum 1 serving as an image transfer drum. The laser beam E scans the photosensitive drum 1 in the direction substantially parallel to the rotation axle of the photosensitive drum 1 (main scanning direction), and repeats scanning the photosensitive drum 1 in the rotation direction of the photosensitive drum 1 (sub-scanning direction), thereby forming an electrostatic latent image.

In the printer unit, the photosensitive drum 1, serving as an image transfer drum, has amorphous silicon, selenium, OPC and so forth on the surface. The photosensitive drum 1 is rotatably arranged in the direction indicated by the arrow (Fig. 2), and surrounded with a pre-exposure lamp 11, a corona charger 2 serving as electrostatic charging means, a laser exposure optical system 3, a surface potential sensor 12, four development machines 4y, 4c, 4m, and 4bk provided for different colors, a detector 13 for detecting the state of the photosensitive drum, a transfer device 5, and a cleaning device 6.

When an image is formed, the photosensitive drum 1 in the printer unit is rotated in the direction indicated by the arrow to uniformly eliminate

electricity by the pre-exposure lamp 11, then uniformly charged by the primary charger 2, and subjected to exposure and scanning of the laser beam E modulated in correspondence with the aforementioned image data  
5 signal. As a result, an electrostatic latent image corresponding to the image data signal is formed.

Next, a predetermined development machine is operated to perform reversal development of the electrostatic latent image on the photosensitive drum 1  
10 with the use of two-component developer consisting of toner and a carrier. A negative-charged visible image (toner image), having resin as a base substance, is formed on the photosensitive drum 1. Each of the development machines, selected in accordance with each  
15 separated color, approaches the photosensitive drum 1 by the operation of eccentric cams 24y, 24c, 24m, and 24bk. Herein, reversal development is a developing method of attaching toner, which is electrostatically charged to the same polarity as the latent image, to the area of  
20 the photosensitive body exposed by light, thereby forming a visible image.

The toner image formed on the photosensitive drum 1 is transferred to a print material, supplied from a print material cassette 7 to the position opposite to  
25 the photosensitive drum 1 via the conveyance system and transfer device. The transfer device 5 comprises: a transfer drum 5a serving as a print material holding



body in this embodiment, a transfer brush charger 5b  
serving as transfer means, an adsorption brush charger  
5c for electrostatically adsorbing a print material, an  
adsorption roller 5g facing the adsorption brush charger  
5c, an inner charger 5d, an outer charger 5e, and a  
transfer detachment sensor 5h. In the peripheral open  
area of the surface of the transfer drum 5a, which is  
supported by an axle so as to be rotatably driven, a  
print material holding sheet 5f consisting of a  
10 dielectric is integrally provided in the cylindrical  
manner. The print material holding sheet 5f uses a  
dielectric sheet, such as polycarbonate.

Along with rotation of the transfer device having  
a drum shape, i.e., transfer drum 5a, the transfer brush  
15 charger 5b transfers the toner image on the  
photosensitive drum 1 onto a print material, held by the  
print material holding sheet 5f. When a desired number  
of color toner images are transferred to the print  
material, the print material is separated from the  
20 transfer drum 5a by the operation of a separation claw  
8a, a separation pushing roller 8b, and a separation  
charger 5b, then discharged to a tray 10 through a heat  
roller fixer 9, and outputted as a full-color image.

After an image is transferred, the photosensitive  
25 drum 1 cleans remaining toner on the surface by the  
cleaning device 6 having a cleaning blade 6e and a rake  
sheet, and prepares for the next image formation

process.

A back-up brush 15 performs cleaning to prevent flying or attachment of powder on the print material holding sheet 5f or oil attachment to a print material.

5 The aforementioned cleaning is performed before or after image formation. However, in the event of jamming (paper jams), cleaning is performed whenever necessary.

Upon conversion of the LUT 211, the signal is converted by the PWM 212 to a signal corresponding to a  
10 dot width, and transferred to the laser driver 41. Then, a latent image, whose tones are expressed by changing a dot's area, is formed on the photosensitive drum 1 by laser scanning, and a tone image is obtained after the process of development, transfer, and fixing.

15 Note the embodiment of the present invention employs yellow, magenta, cyan, and black toner, each of which is formed by distributing each color material with styrene copolymer resin as a binder.

Fig. 4 shows an example of AddOn dot pattern  
20 generated by the first embodiment. The AddOn dot pattern, which is the minimum unit expressing anti-forgery information, is formed by plural AddOn dots 402. In other words, an identification number of an image forming apparatus or the like is expressed by an  
25 arrangement of the AddOn dot pattern. For instance, encrypted data (added data integrating information transmitted from each machine and information unique to

an engine) is expressed by the positional relation of the AddOn dots in the main-scanning direction. More specifically, the distance between the first-appearing AddOn dot and the next-appearing AddOn dot can be  
5 associated with numerical data or character data to express numerical information or character information. Sharing appropriate AddOn-dot arrangement rules between a transmitter side and a receiver side enables to transmit data indicative of machines, using an AddOn dot  
10 pattern as a medium.

Embedded in AddOn line 401 is an AddOn dot pattern in the yellow plane. Reference numeral 406 shows an enlarged AddOn dot 402. An AddOn dot has two types of areas. One is the +area 404 obtained by adding a fixed  
15 level to an original image signal. The other is the - areas 403 and 405 obtained by subtracting a fixed level from the original image. Note that the AddOn dot pattern may be repeatedly printed plural numbers of times within one page as shown in Fig. 8. In the example shown in  
20 Fig. 8, an AddOn dot pattern having the same arrangement is repeatedly printed five times.

In the first embodiment, the +area and -area respectively have 48 levels. For instance, assume an AddOn dot pattern having 48 levels is added to the  
25 entire surface of a halftone image having 80 levels of M, C, Y, and K. While M, C and K are outputted as 80-level halftone images, Y is outputted in  $80-48=32$  levels

in the -area of the AddOn dot pattern and outputted in  
80+48=128 levels in the +area of the AddOn dot pattern.

The AddOn dot pattern, added to the image in the  
foregoing manner, can be read by an image scanner or the  
5 like after being outputted as a color image, and only  
the yellow plane can be extracted for dot pattern  
analysis to obtain information such as the machine  
number of a printing apparatus, user ID, network ID or  
the like.

10        Increasing an AddOn level (an increase/decrease  
rate of the Y output value with respect to an original  
image) makes the forgery determination easy, but  
excessive increase of the AddOn level makes the AddOn  
conspicuous and deteriorates the image quality. On the  
15 other hand, excessive decrease of the AddOn level makes  
the determination difficult, and anti-forgery effect  
cannot be achieved. Therefore, it is important to form  
AddOn at a level at which AddOn is determinable, and to  
make the AddOn data visually inconspicuous.

20        However, the level at which AddOn is determinable  
is apt to depend upon a difference among apparatuses or  
levels of exhaustion or deterioration. Assume the case  
of image forming apparatuses A and B. The apparatus A is  
new and has no deterioration, thus has an excellent dot  
25 reproducibility. In this case, the apparatus A has a  
good AddOn determination level. On the other hand, the  
apparatus B is old and deteriorated, thus has a bad dot

reproducibility. In this case, the apparatus B has a bad AddOn determination level.

In the above case, if the same AddOn addition level is set to both apparatuses A and B, the following problem occurs. More specifically, if the AddOn level of the image forming apparatus A is set to level 48, which is identical to that of the image forming apparatus B, the AddOn pattern stands out more than necessary in an image formed by the apparatus A. On the other hand, if the AddOn level of the image forming apparatus B is set to level 32, which is identical to that of the image forming apparatus A, determination of the AddOn pattern may be difficult in an image formed by the apparatus B.

In view of the above, the first embodiment adopts the following configuration. First, the image forming apparatus 100 adds AddOn to a test pattern at a predetermined addition level to form a test sample, and transfers the test sample to the maintenance apparatus. More specifically, the control device 102 reads a test pattern, AddOn data, and addition level stored in the storage device 105 (500 to 502 in Fig. 5). The control device 102 adds AddOn data to the read test pattern (503 in Fig. 5). To add the AddOn data, the Y level of AddOn dot is increased or decreased by the value corresponding to the predetermined addition level. The test sample generated in the foregoing manner is formed on a print material by the output device 103 (504 in Fig. 5). Image

formation is performed in the foregoing manner. Fig. 8 shows an example of a test sample. This example simultaneously uses five addition levels.

The formed test sample is manually or  
5 automatically set to the reader 104. The reader 104 reads the test sample (505 in Fig. 5). The test sample, read by the reader 104, is transmitted to the maintenance apparatus through the communication IF (506 in Fig. 5).

10 The maintenance apparatus 120 receives the test sample, transmitted by the image processing apparatus 100, through the communication IF 121 (507 in Fig 5). The received test sample is temporarily stored in the storage device 125.

15 The control device 122 of the maintenance apparatus 120 specifies which image forming apparatus has sent the test sample (508 in Fig. 5). The control device 122 specifies an image forming apparatus, for instance, by performing image recognition on the test  
20 sample to extract an identification number of an image forming apparatus included in the AddOn pattern, or by using a telephone number, IP address, and MAC address of an image forming apparatus obtained by the communication IF. The control device 122 extracts reference data for  
25 the specified image forming apparatus from a corresponding table of the storage device 125 (509 in Fig. 5). The corresponding table stores an

identification number of the image forming apparatus,  
AddOn dot pattern for comparison, and the current  
addition level. The aforementioned reference data is an  
AddOn arrangement pattern or a test pattern used in  
5 determination of the most appropriate addition level,  
which is the same test pattern possessed by the image  
forming apparatus.

The control device 122 compares the received test  
sample with the AddOn pattern for comparison that is one  
10 of the reference data or the test pattern for  
comparison, and determines the lowest readable level as  
the most appropriate addition level for the image  
forming apparatus (510 in Fig. 5). For instance,  
assuming that AddOn is added to the test sample at  
15 addition levels of 32, 48, 64, 80, and 96, the control  
device selects an addition level which is readable but  
is not too conspicuous from these five levels.

The determination method is described in detail  
below. First described is the method of determining an  
20 addition level by comparing a received test sample with  
the test pattern for comparison. Difference operation is  
performed on the test sample and test pattern to extract  
dots having different values. Then, it is determined  
whether or not the extracted dots are located at the  
25 same positions as the original AddOn dot pattern. Next,  
it is determined whether or not the extracted dots are  
in an identifiable level. If the difference is not

sufficient, the addition level is increased so as to make up the difference. If the difference is more than necessary, the addition level is decreased for the unnecessary difference.

5           The determination of the most appropriate addition level may be made by a user. In this case, a user determines an addition level based on an image to which AddOn dot pattern is added, which is displayed on a display device (not shown) of the maintenance apparatus 10 120, and inputs the most appropriate addition level to an input device connected to the maintenance apparatus 120. In the case a user determines an addition level, the addition level may be specified on the test sample with a numerical value to facilitate the determination.

15           When the addition level is determined in the foregoing manner, the control device 122 transmits the most appropriate addition level to the image forming apparatus through the communication IF 121 (511 in Fig. 5).

20           The image forming apparatus 100, which receives the most appropriate addition level through the communication IF (512 in Fig. 5), stores the addition level in the storage device 105 (513 in Fig. 5). The image forming apparatus 100 sets the addition level in 25 this manner, and in the subsequent processing the image forming apparatus performs image formation adding anti-forgery information at the set addition level.



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Note that although the foregoing embodiment is configured such that the image forming apparatus 100 transmits the test sample to the maintenance apparatus 120, it may be configured such that the image forming apparatus 100 determines density, numerical data, and character data of the test sample and transmits data indicative of the determined data to the maintenance apparatus 120, instead of transmitting the test sample. In this case, the image forming apparatus 100 can make the determination by reading the test sample by the reader 104 and causing control device 102 to execute a program for determining density, numerical and character data, stored in the storage device 105.

As has been described above, the first embodiment enables to adjust an AddOn addition level in accordance with the state of each machine. Therefore, determinable but not conspicuous AddOn addition becomes possible.

#### [Second Embodiment]

According to the above-described first embodiment, the AddOn dot pattern normally outputted and the AddOn dot pattern outputted as a test pattern are identical. For the purpose of identifying each machine, an AddOn pattern should naturally have a unique arrangement for each machine. However, since the present invention uses the test pattern merely to determine whether or not the addition level of an AddOn dot is in a readable level,

the AddOn having a regular arrangement as shown in Fig. 9 may be used. Normally, since AddOn is designed sufficiently small so as not to stand out, the regular arrangement of AddOn makes the determination of a most appropriate addition level easier. If all image forming apparatuses use the same AddOn dot pattern for a test pattern, the maintenance apparatus has a benefit of storing only one AddOn dot pattern. Furthermore, steps 508 and 509 are not necessary in the maintenance apparatus since there is no need to specify an image forming apparatus.

#### [Third Embodiment]

According to the first embodiment, only the AddOn levels are changed. The third embodiment outputs nine types of test samples, where an AddOn pattern is divided into three levels ( $6 \times 2$ ,  $9 \times 3$ ,  $12 \times 4$ ) at three addition levels (32, 48, 64) as shown in Fig. 10. Then, a level at which AddOn is readable is determined by the processing similar to that of the first embodiment. The AddOn conspicuousness level is shown in the following table. The numerals 1 to 9 indicate conspicuousness levels, 1 being least conspicuous. A level, at which AddOn is readable and which has a lowest value in the following table, is selected as the AddOn addition level.

size level	32	48	64
6*2	1	2	3
9*3	4	5	7
12*4	6	8	9

As described above, the third embodiment enables to adjust an AddOn addition level depending on machines, and add readable but not conspicuous AddOn.

5

[Fourth Embodiment]

The foregoing first embodiment discloses a configuration for setting the most appropriate addition level by the maintenance apparatus 120. The fourth  
10 embodiment describes a configuration for managing whether or not an image forming apparatus appropriately employs the AddOn function regardless of an addition level, and a method of managing the type of AddOn information by the maintenance apparatus 120.

15 The fourth embodiment has a system configuration basically the same as that shown in Fig. 1. The only difference is in that a program for realizing the processing shown in Fig. 11 is stored in the storage device 105 of the image forming apparatus 100 and the  
20 storage device 125 of the maintenance apparatus 120, and that the processing shown in Fig. 11 is realized by the control devices 102 and 122 executing the program. Since

the steps 500 to 505 in Fig. 11 are the same as those in Fig. 5, description thereof will be omitted.

At step 1106 in Fig. 11, the image forming apparatus 100 transmits date information set in the image forming apparatus and counter information indicative of the number of sheets already printed, in addition to the aforementioned test sample. The date information is set in an operation unit (not shown) of the image forming apparatus by a service person at the time of installing the image forming apparatus 100 or by an owner of the image forming apparatus 100. The counter information indicates the total number of times of printing counted every time the image forming apparatus 100 performs printing. The maintenance apparatus 120 receives the information transmitted by the image forming apparatus (1107), and recognizes an identification number, telephone number, IP address, and MAC address of the image forming apparatus 100 as similar to the first embodiment (1108). The maintenance apparatus 120 determines the most appropriate addition level for the image forming apparatus 100 as similar to the first embodiment (1109). Upon determining the addition level, the control device 122 transmits the most appropriate addition level to the image forming apparatus 100 through the communication IF 121 (1110). In addition, the maintenance apparatus 120 stores the identification number, telephone number, IP address and

MAC address in association with other received information (date information, counter information, and addition level transmitted) in the storage device 125 (1111).

5           The image forming apparatus 100, which receives the most appropriate addition level through the communication IF 101 (1112), stores the addition level in the storage device 105. The image forming apparatus 100 sets (corrects) an addition level in this manner,  
10       and in the subsequent processing, performs image formation adding anti-forgery information (visually inconspicuous AddOn data) at the set addition level (1113).

          Furthermore, the maintenance apparatus 120  
15       periodically checks the date information, counter information, addition level information which have already been stored in the storage device 125 (1114). With reference to the date at which the most appropriate addition level is determined, recent changes in the  
20       counter value (the state of utilization), and addition level, the maintenance apparatus 120 determines a date predicted to require correction of the most appropriate addition level, and notifies the image forming apparatus 100 of this matter through the network 110 (Internet,  
25       intranet or the like) on the predicted date (1115). The notification is received by the image forming apparatus (1116), and displayed on a display unit (not shown) of

the image forming apparatus 100 (1117). Accordingly, an owner of the image forming apparatus 100 can perform correction of the addition level at an appropriate timing. Since the received data stored in the storage  
5 device 125 can be displayed on a display unit (not shown) of the maintenance apparatus 120, an operator of the maintenance apparatus 120 can confirm changes in the addition level according to the number of times of image formation using the AddOn function, thereby monitoring  
10 appropriate utilization of the AddOn function by the image forming apparatus 100.

Although the first embodiment is configured to add a machine number as AddOn information, other types of information can be added by the maintenance apparatus  
15 120. Fig. 12 is a flowchart showing addition processing.

An operator of the maintenance apparatus designates (adds) information to be newly added as AddOn information to the image forming apparatus 100 in an operation unit (not shown) of the maintenance apparatus  
20 120 (1201). When the image forming apparatus 100 is turned on, the image forming apparatus 100 takes few minutes to reach an image-formation ready state. At this timing, the image forming apparatus 100 inquires the maintenance apparatus 120 through the network 110 as to  
25 whether or not there is additional AddOn information (1202). The maintenance apparatus 120, which has received the designation at the previous step (1201),

acquires the type of information to be newly added as well as information to be newly added and transmits a program for embedding the information to an image through the communication IF 121 and 101. An example of  
5 newly adding information is date information or the like. This program is stored in the storage device 120 when the designation is made in the aforementioned step (1201).

Furthermore, the image forming apparatus 100  
10 includes an adapter (not shown) for a memory card storing images picked up by a digital camera. In a case of forming an image, picked up by a digital camera and stored in the memory card, the newly adding information may be a manufacturer's name or a model name of a  
15 digital camera used for image pickup which is written in the image file (Exif or the like) as additional information. Besides the manufacturer's name or model name extracted from the memory card as newly adding information, other information for specifying an image  
20 pickup device, input apparatus, or printing apparatus used to obtain the image may be added assuming a case of fraudulent usage of the image. Moreover, newly adding information may be settings of an image pickup apparatus, input apparatus, or printing apparatus at the  
25 time of image pickup, input, or printing (use of flash, image sensing mode: portrait mode, macro mode and so on, lens used, resolution,  $\gamma$ , print mode: photograph mode,

character mode and so on) or information related to an owner of the image, such as copyright information.

The image forming apparatus 100 stores the received program in the storage device 105, installs the  
5 program to add the information to be added at the time of image formation (1204). When the image forming apparatus 100 is turned on again, the image forming apparatus 100 can add the new AddOn information, in addition to the machine number, on a formed image  
10 without making it visually conspicuous.

The image forming apparatus 100 makes inquiry to the maintenance apparatus 120 not necessarily at the aforementioned timing, but at any timing predetermined in the image forming apparatus 100 or a timing at which  
15 the image forming apparatus 100 shifts to a power-saving mode.

The maintenance apparatus 120 is able to select from its operation unit whether to add additional information only on a specified image forming apparatus  
20 or on all image forming apparatuses connected to the network. Furthermore, when an operator designates to list all AddOn information on the operation unit of the maintenance apparatus 120, a display unit (not shown) of the maintenance apparatus displays a list of information  
25 added at the time of image formation with respect to all image forming apparatuses (which is capable of AddOn data addition) managed by the maintenance apparatus 120.



In this manner, the maintenance apparatus 120 can manage all AddOn information for each of the image forming apparatuses.

5 [Other Embodiments]

The present invention can be applied to a system constituted by a plurality of devices (e.g., host computer, interface, reader, printer) or to an apparatus comprising a single device (e.g., copying machine,  
10 facsimile machine).

Further, the object of the present invention can also be achieved by providing a storage medium (or recording medium), storing program codes of a software realizing the above-described functions of the  
15 embodiments, to a computer system or apparatus, reading the program codes, by a CPU or MPU of the computer system or apparatus, from the storage medium, then executing the program. In this case, the program codes read from the storage medium realize the functions  
20 according to the embodiments, and the storage medium storing the program codes constitutes the invention. Furthermore, besides aforesaid functions according to the above embodiments are realized by executing the program codes which are read by a computer, the present  
25 invention includes a case where an OS (operating system) or the like working on the computer performs a part or the entire processes in accordance with designations of

the program codes and realizes functions according to the above embodiments.

Furthermore, the present invention also includes a case where, after the program codes read from the storage medium are written in a function expansion card which is inserted into the computer or in a memory provided in a function expansion unit which is connected to the computer, CPU or the like contained in the function expansion card or unit performs a part or the entire process in accordance with designations of the program codes and realizes functions of the above embodiments.

In a case where the present invention is applied to the aforesaid storage medium, the storage medium stores program codes corresponding to the flowchart described in Fig. 5.

As has been set forth above, the present invention enables to appropriately add anti-forgery information to an image by obtaining an individual difference among image forming apparatuses, and changing an anti-forgery information addition level in consideration of the individual difference.

As many apparently widely different embodiments of the present invention can be made without departing from the spirit and scope thereof, it is to be understood that the invention is not limited to the specific embodiments thereof except as defined in the claims.